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IIF-14 4G6 ENGINE <1993> - Service Specifications SERVICE SPECIFICATIONS mm (in.) Cylinder head - SOHC 8 VALVE Flatness of gasket surface Grinding limit of gasket surface * Total resurfacing depth of both cylinder head and cylinder block. Overall height Oversize rework dimensions of valve guide hole (both intake and exhaust) 0.05 (002) 0.25 (.010)

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